

Optional Assembly Instructions for Russia

Front fill

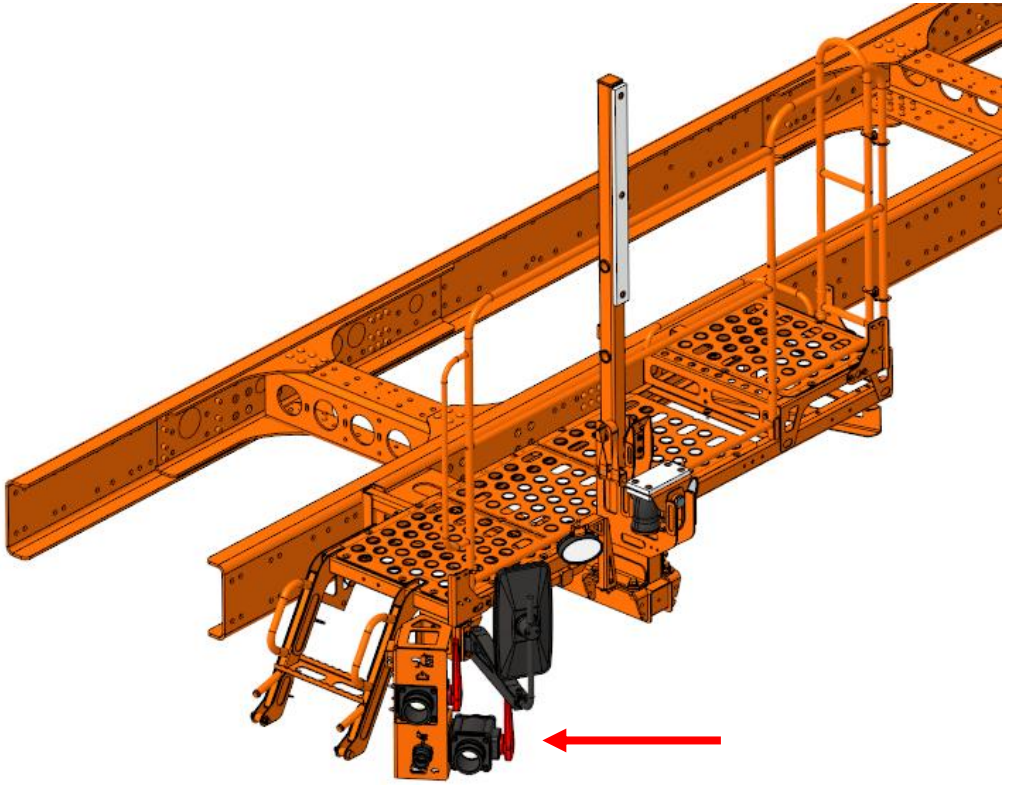
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Parts list

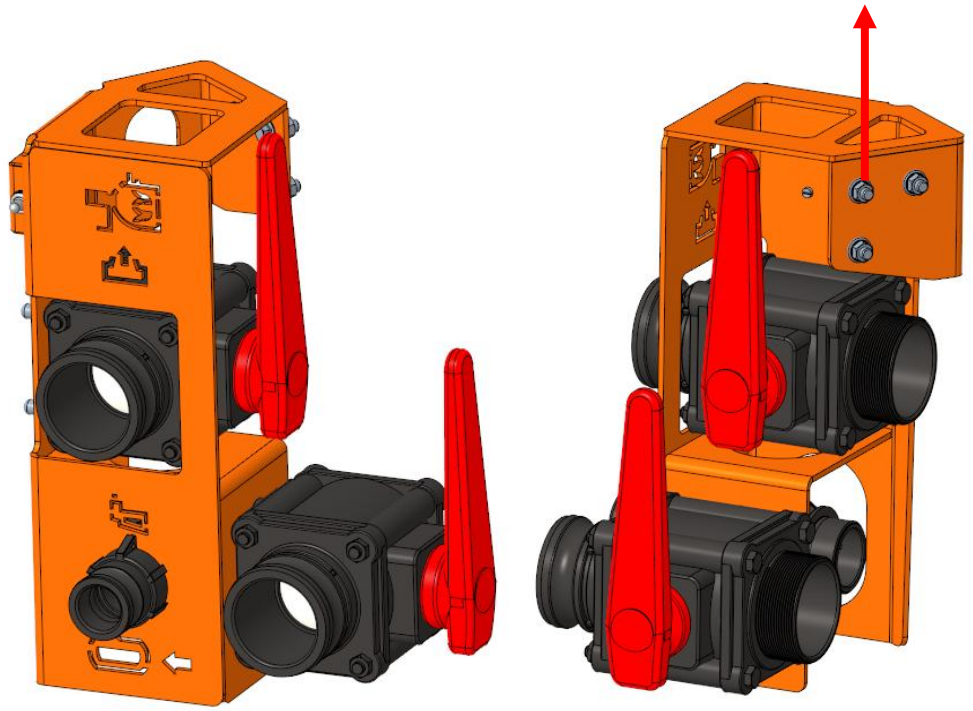
Part number	Description	Quantity
1415039	**4530 aftermarket front fill assembly**	**1**
1366473	Bracket for clamps chassis front fill	1
1170713	Hex.flange nut M 16x1,5x16,0C 8	2
1171691	Hex.flan.head scr.M12x1,5x 30C 8.8	4
1170955	Hex.flange nut M 12x1,5x12,0C 8	4
1153611	Hex.flange nut M 10x1,5x10,0C 8	16
1272753	Valves and 3” centr pump filling support	1
1366467	2" PVC hose 1205mm w/0°x45° connections	1
1173402	Hex.flange nut M 8x1,25x 8,0C 8	8
1366471	3" PVC hose 750mm w/90º connection	1
1173237	Hex.flan.head scr.M10x1,5x 25C 8.8	7
1165537	CONNECTION "TE" 2 "-BSP	1
1172864	Hex.flan.head bolt M10x1,5x120C 8.8	9
1366476	Base plate of 3" stainless steel tubes	1
1366474	Machined double clamp 3" PP	3
1366472	3" PVC hose 3550mm w/90º connection	1
1262326	Clamp for tube Ø76,2 - M8	4
970103	STAINLESS STEEL LOCK 56	2
1170951	PARAF CAB.SEXT.FLAN M16X1,5X 40 CL8.8	2
209221	STAINLESS STEEL HOSE CLAMP D 70-89	8
1366468	2" PVC hose 205mm w/0°x90° connections	1
1366475	Stainless steel tube 3" front fill	2
1366469	3" PVC hose 600mm w/90º connection	1
1366470	3" PVC hose 2900mm w/90º connection	1
1366438	Bracket for clamps platform front fill	2
1414576	Supply switch extension harness	1

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1) First, you must assemble the pre-assembled valve assembly (1272753) in the same position, identical to the Uniport 3030, into the front platform holes.

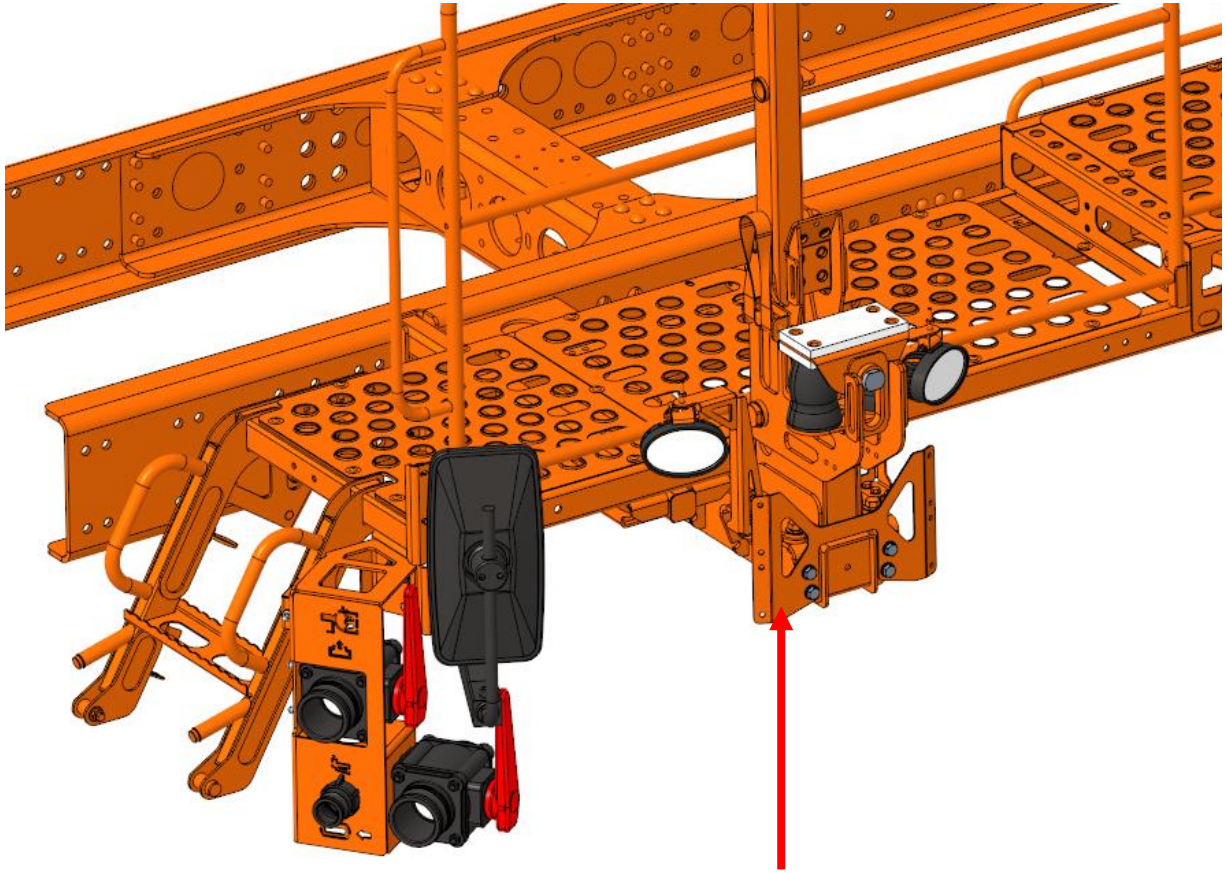


(3X) 1173237 - Hex.flan.head scr.M10x1,5x 25C 8.8
(3X) 1153611 - Hex.flange nut M 10x1,5x10,0C 8

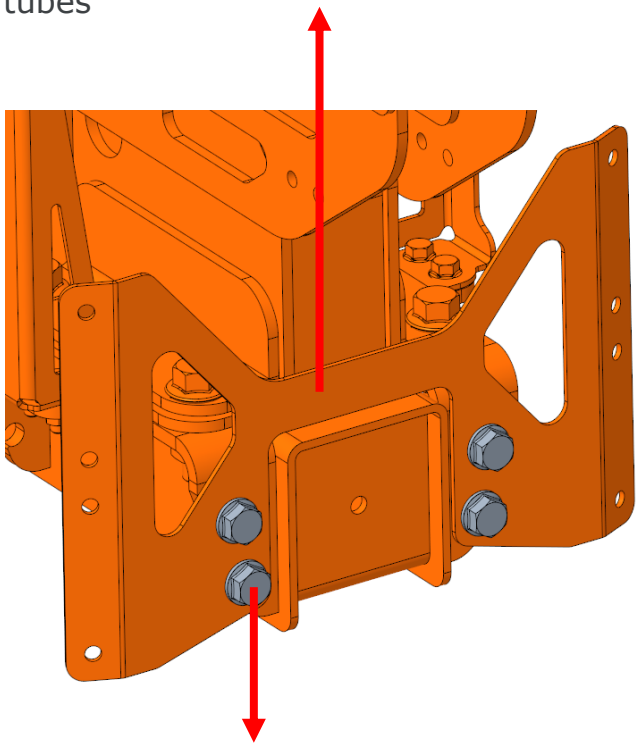


Note: Use Jacto standard torque tables for all assemblies.

2) Assemble the stainless-steel tube bracket (1366476) into the boom support holes



(1X) 1366476 - Base plate of 3" stainless steel tubes



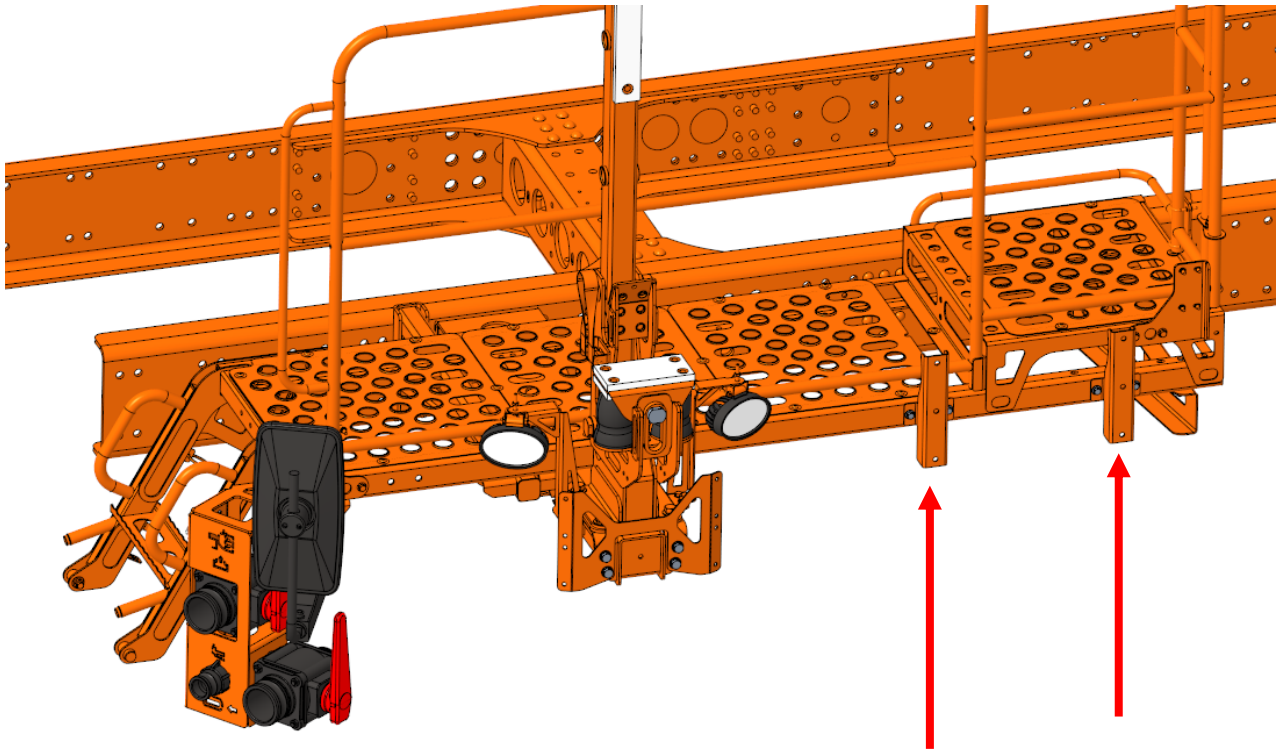
(4X) 1171691 - Hex.flan.head scr.M12x1,5x 30C 8.8
(4X) 1170955 - Hex.flange nut M 12x1,5x12,0C 8

Note: Use Jacto standard torque tables for all assemblies.

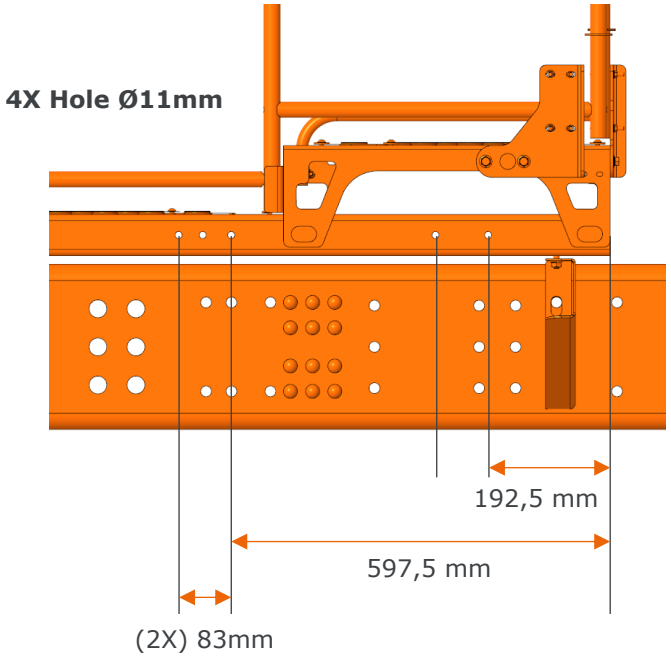
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3) Assemble the clamp mounting plates (1366438) onto the front platform.

Note: For this assembly on existing machines, it will be necessary to drill holes following the dimensions below.

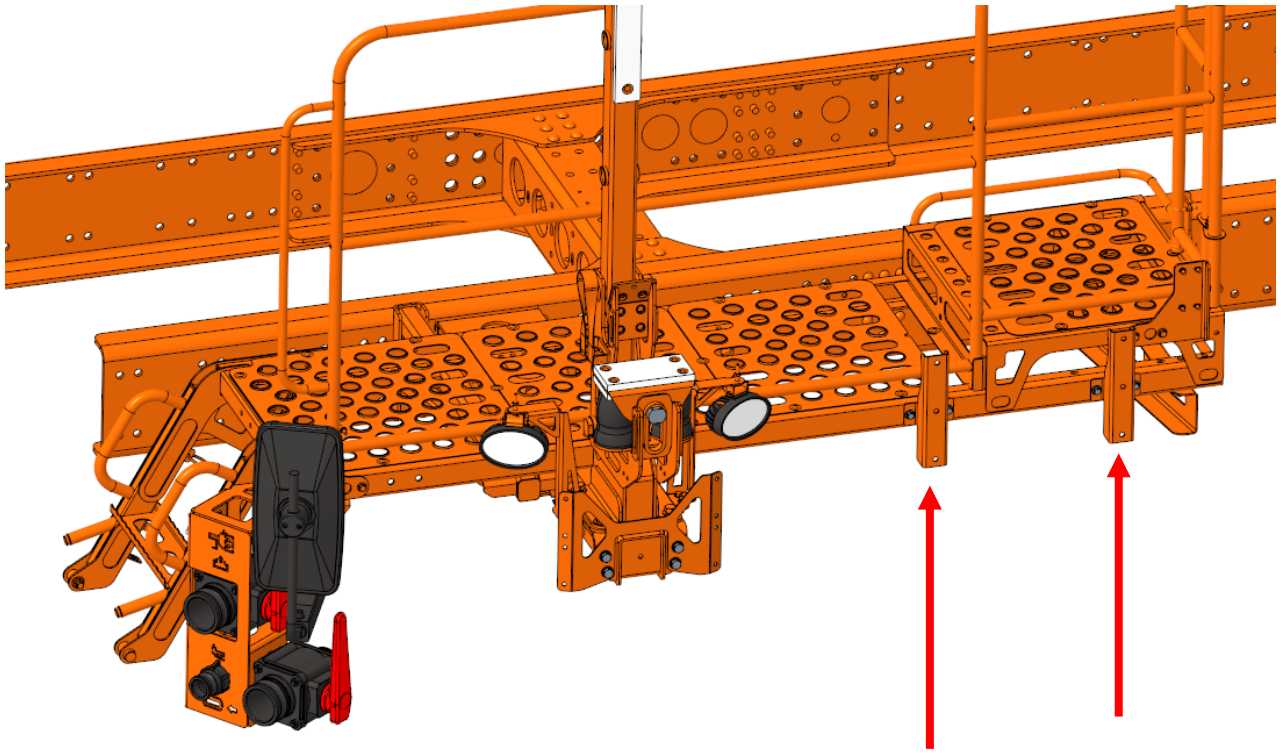


Instructions for drilling holes in the structure

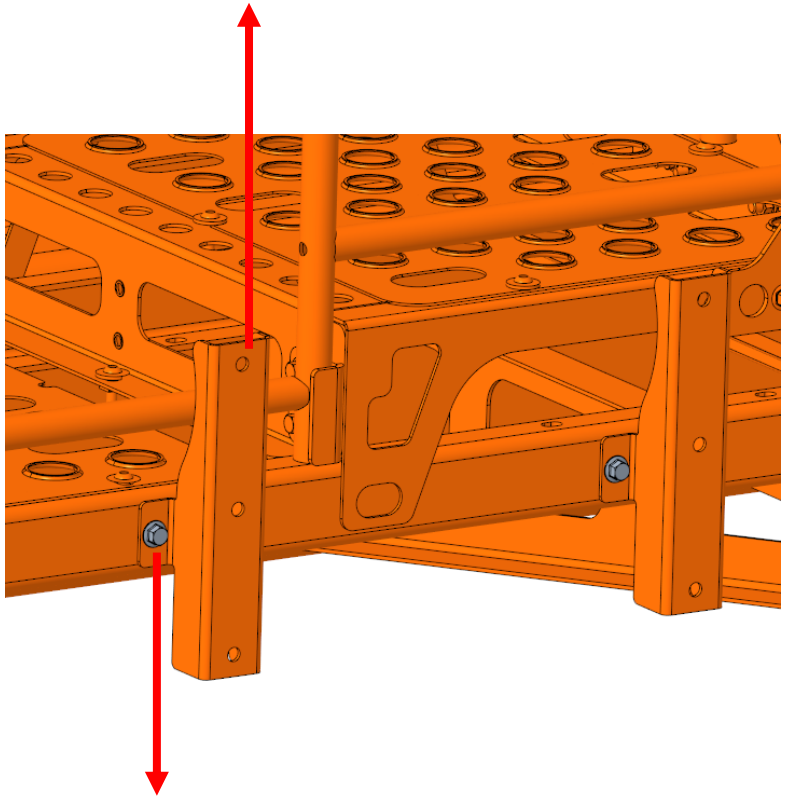


Note: Use Jacto standard torque tables for all assemblies.

3) Assemble the clamp mounting plates (1366438) onto the front platform.



(2X) 1366438 - Bracket for clamps platform front fill

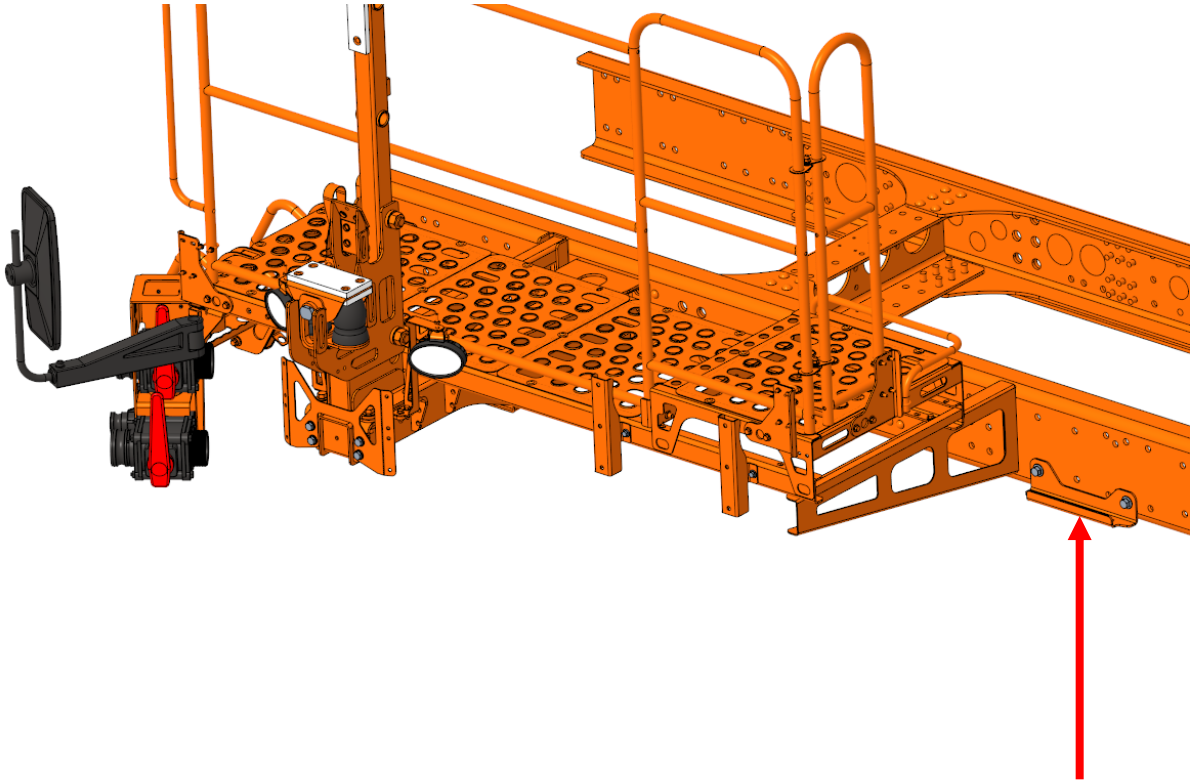


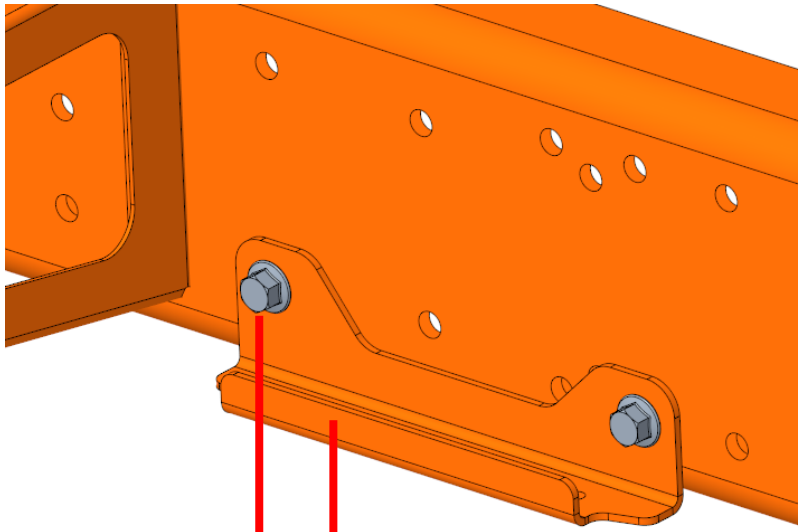
(4X) 1173237 - Hex.flan.head scr.M10x1,5x 25C 8.8
(4X) 1153611 - Hex.flange nut M 10x1,5x10,0C 8

Note: Use Jacto standard torque tables for all assemblies.

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4) Assemble the chassis hose mounting bracket (1366473).





(1X) 1366473 - Bracket for clamps chassis front fill

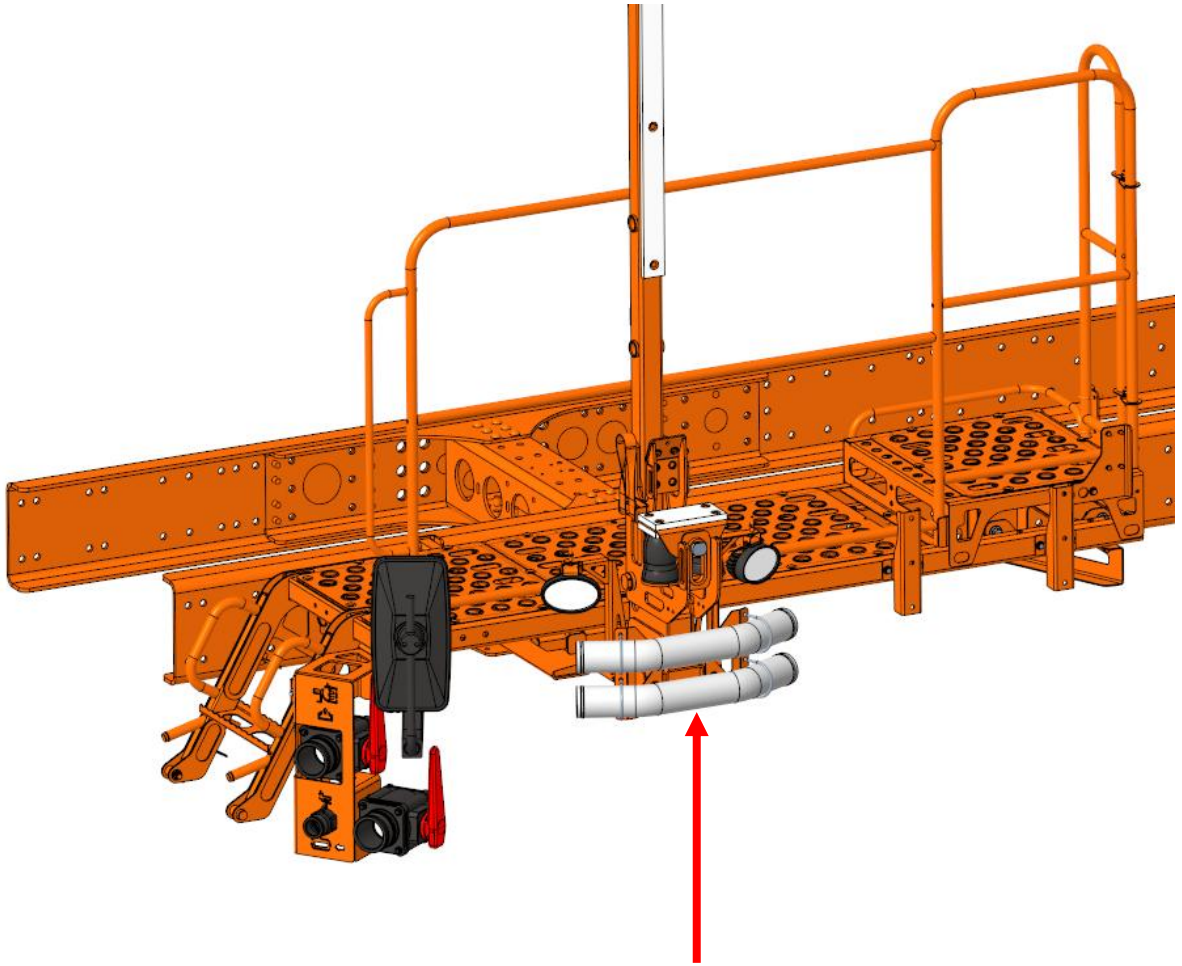
(2X) 1366473 - PARAF CAB.SEXT.FLAN M16X1,5X 40 CL8.8

(2X) 1170713 - Hex.flange nut M 16x1,5x16,0C 8

Note: Use Jacto standard torque tables for all assemblies.

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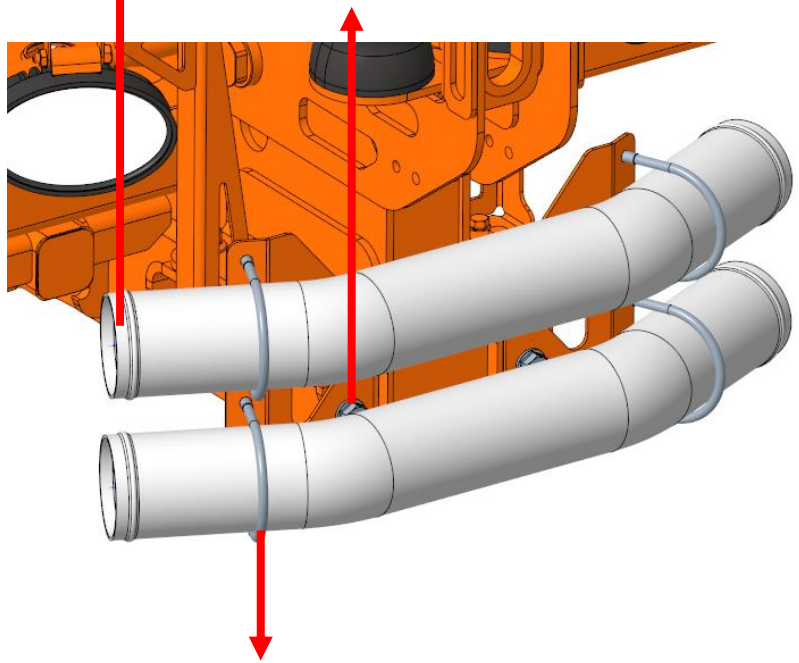
5) Assemble the stainless-steel tubes (1366475) onto the plate mounted on the boom support



(2X) 1366473 - Stainless steel tube 3" front fill

(2X) 1171691 - Hex.flan.head scr.M12x1,5x 30C

(2X) 1170955 - Hex.flange nut M 12x1,5x12,0C 8

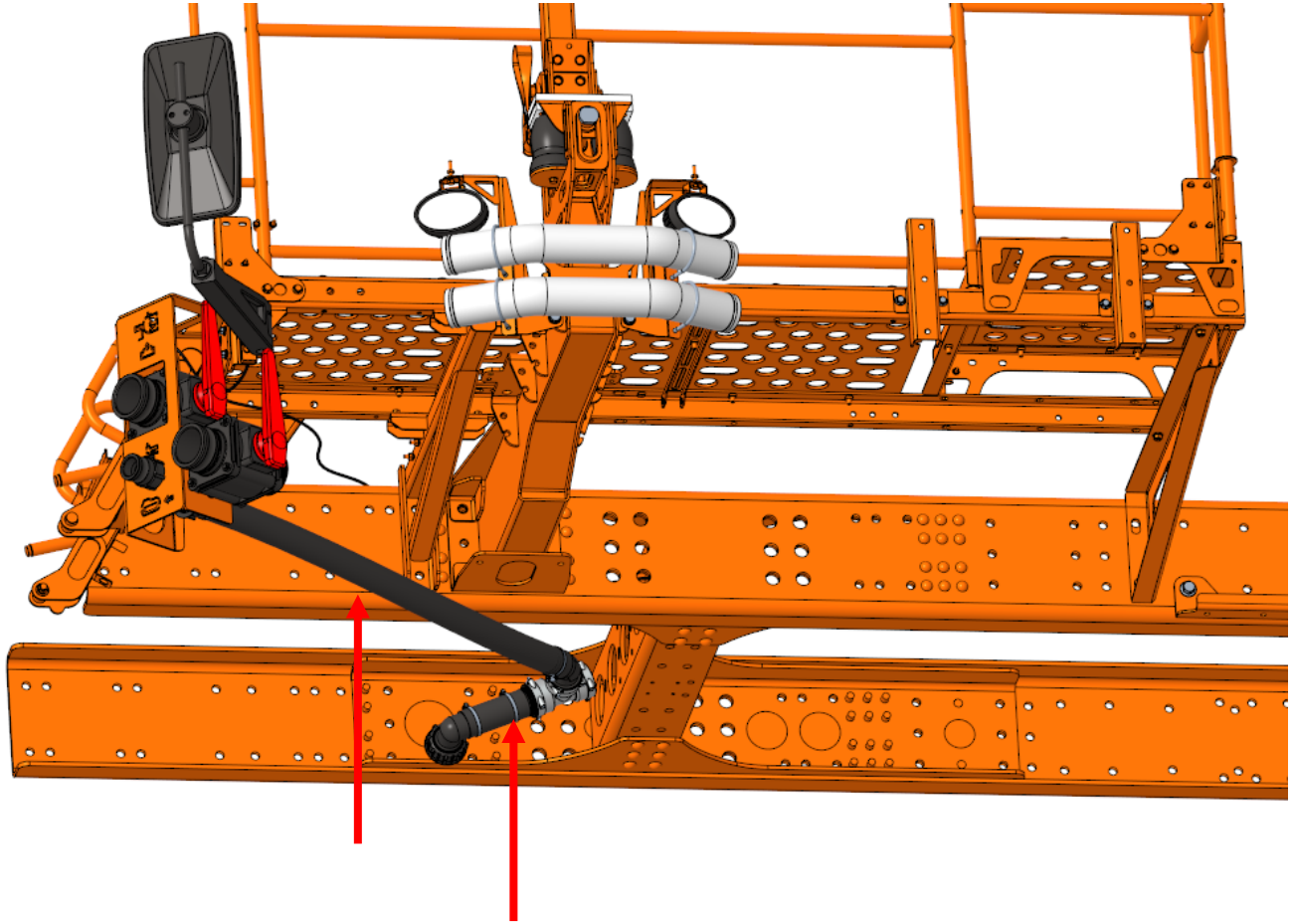


(4X) 1171691 - Clamp for tube Ø76,2 - M8
(8X) 1173402 - Hex.flange nut M 8x1,25x 8,0C 8

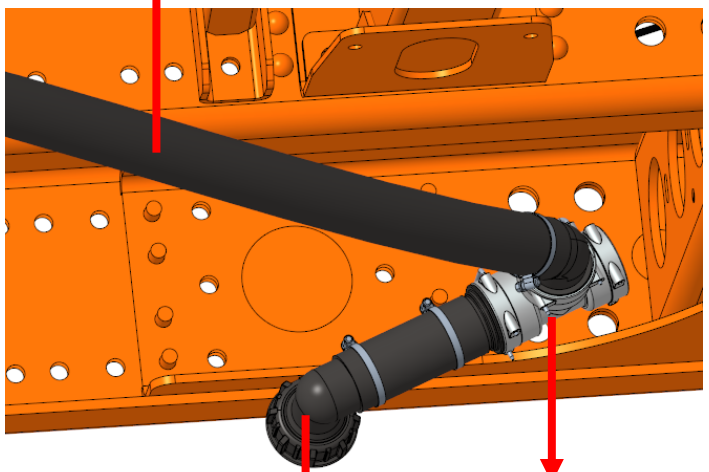
Note: Use Jacto standard torque tables for all assemblies.

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6) Start assembling the hoses. Assemble the 2" filling hose for the 450-liter clean water tank.



(1X) 1366467 - 2" PVC hose 1205mm w/0°x45° connections



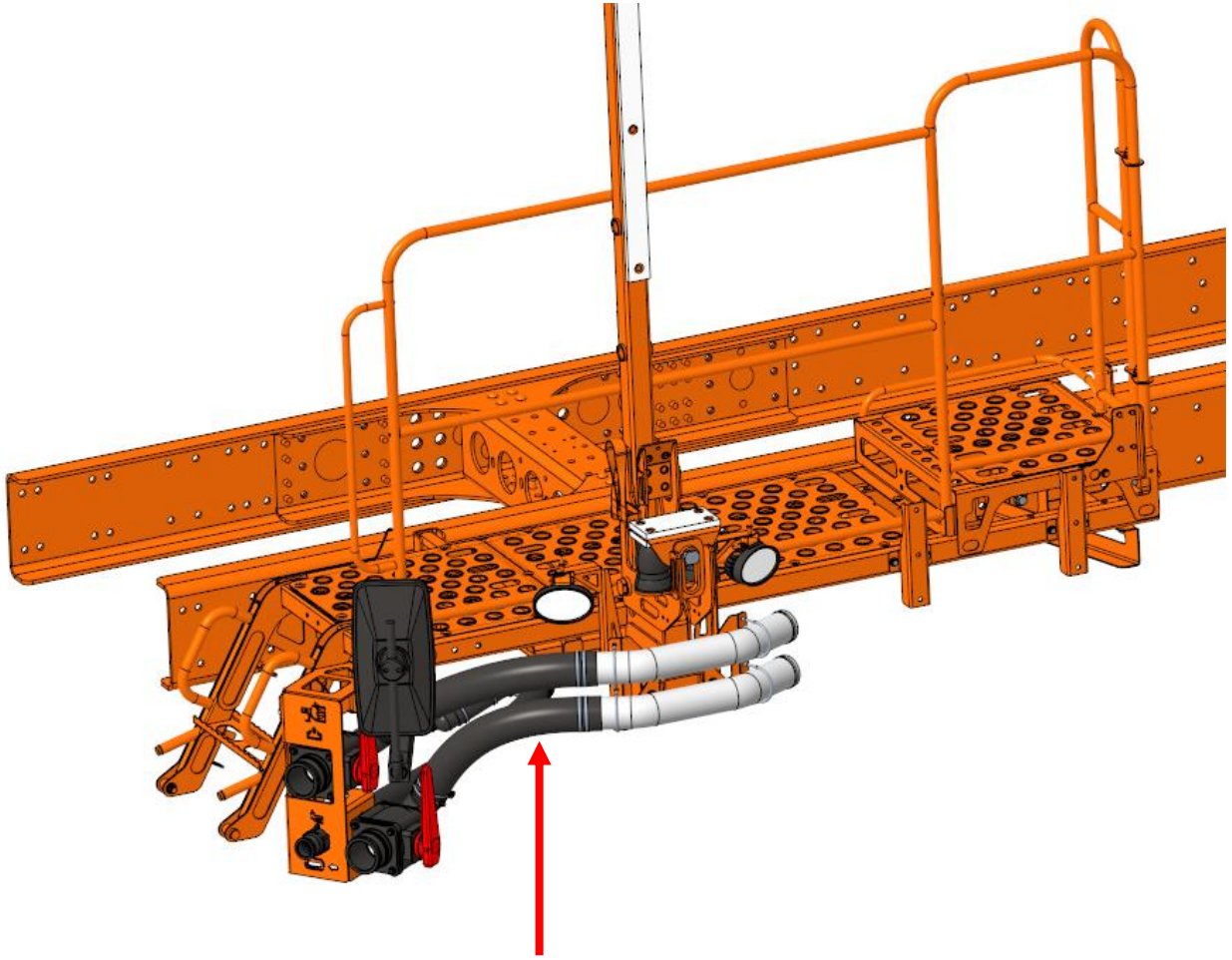
(1X) 1165537 - CONNECTION "TE" 2 "-BSP
(2X) 970103 - STAINLESS STEEL LOCK 56

(1X) 1366468 - 2" PVC hose 205mm w/0°x90° connections

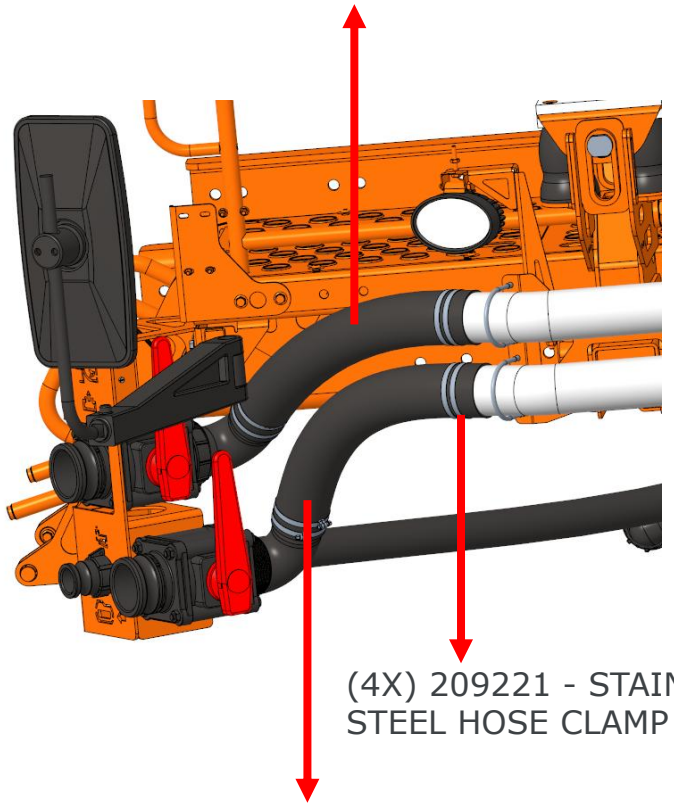
Note: Use Jacto standard torque tables for all assemblies.

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7) Assemble the 3-inch hoses coming from the filling panel to the stainless-steel tubes.



(1X) 1366471 - 3" PVC hose 750mm w/90º connection



(4X) 209221 - STAINLESS STEEL HOSE CLAMP D 70-89

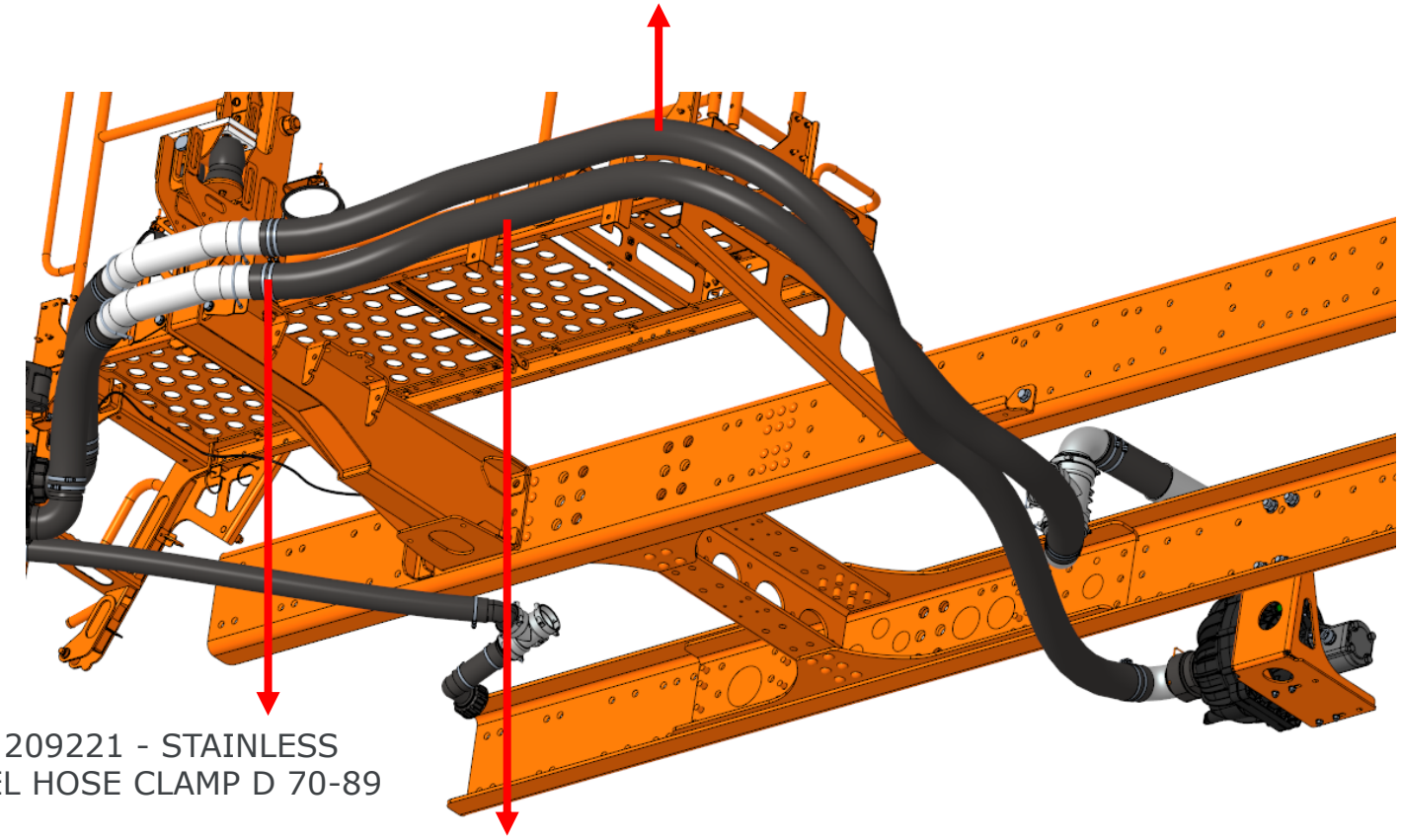
(1X) 1366469 - 3" PVC hose 600mm w/90º connection

Note: Use Jacto standard torque tables for all assemblies.

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8) Assemble the 3" hoses going from the stainless-steel tubes to the supply pump

(1X) 1366472 - 3" PVC hose 3550mm w/90º connection



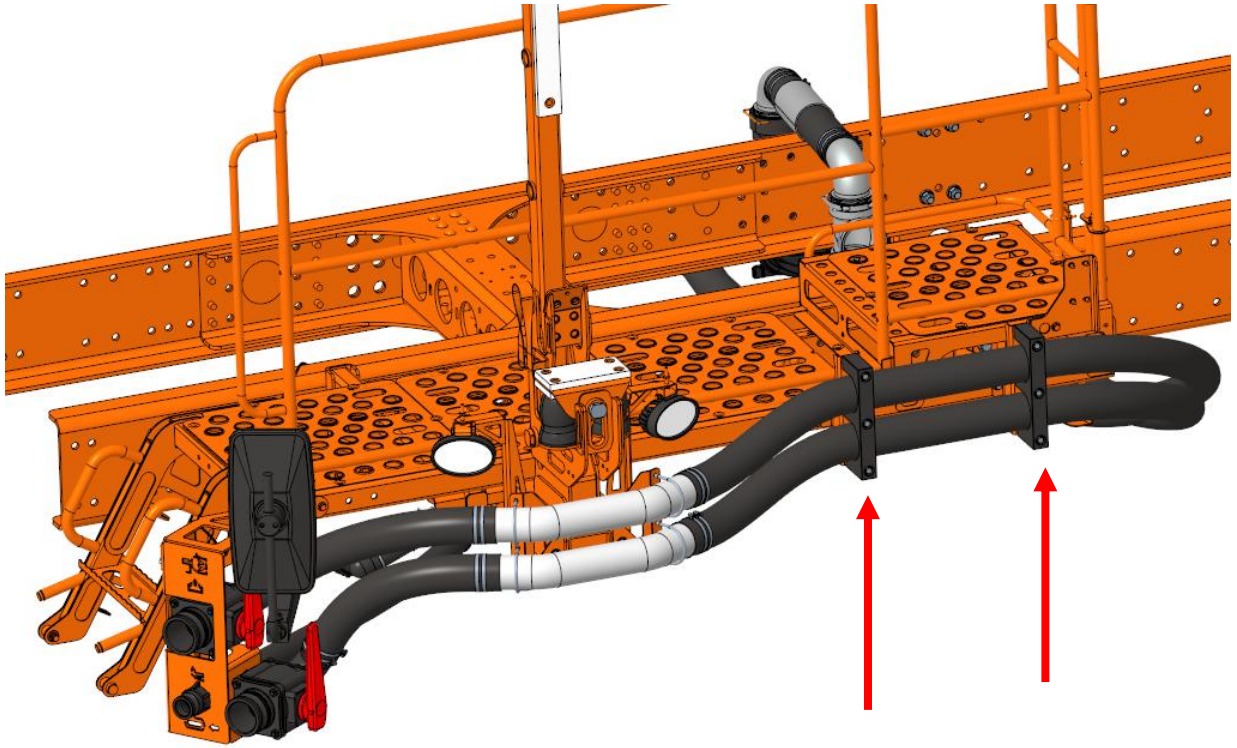
(4X) 209221 - STAINLESS STEEL HOSE CLAMP D 70-89

(1X) 1366470 - 3" PVC hose 2900mm w/90º connection

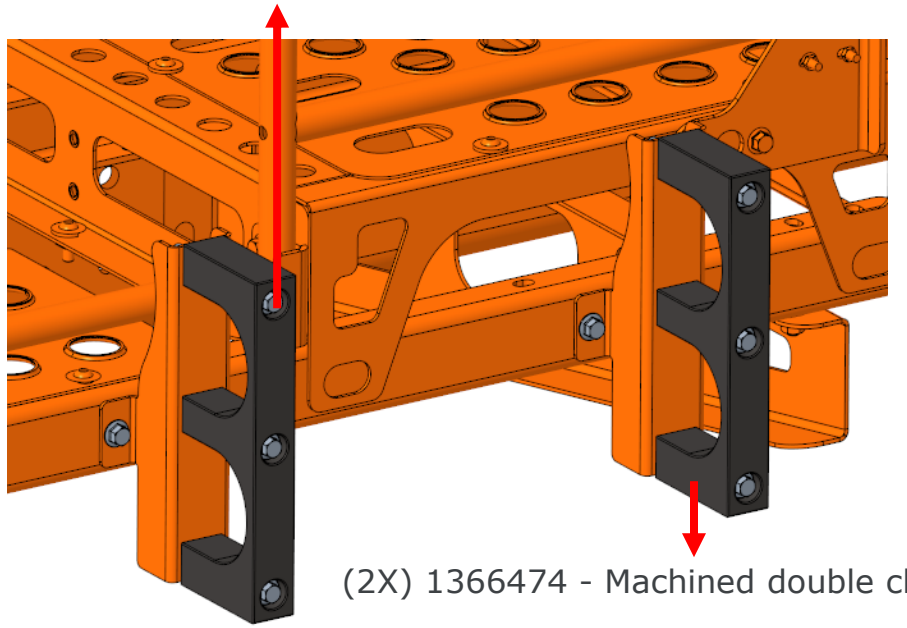
Note: Use Jacto standard torque tables for all assemblies.

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9) Assemble the plastic clamps onto the front platform.



(6X) 1172864 - Hex.flan.head bolt M10x1,5x120C 8.8
(6X) 1153611 - Hex.flange nut M 10x1,5x10,0C 8

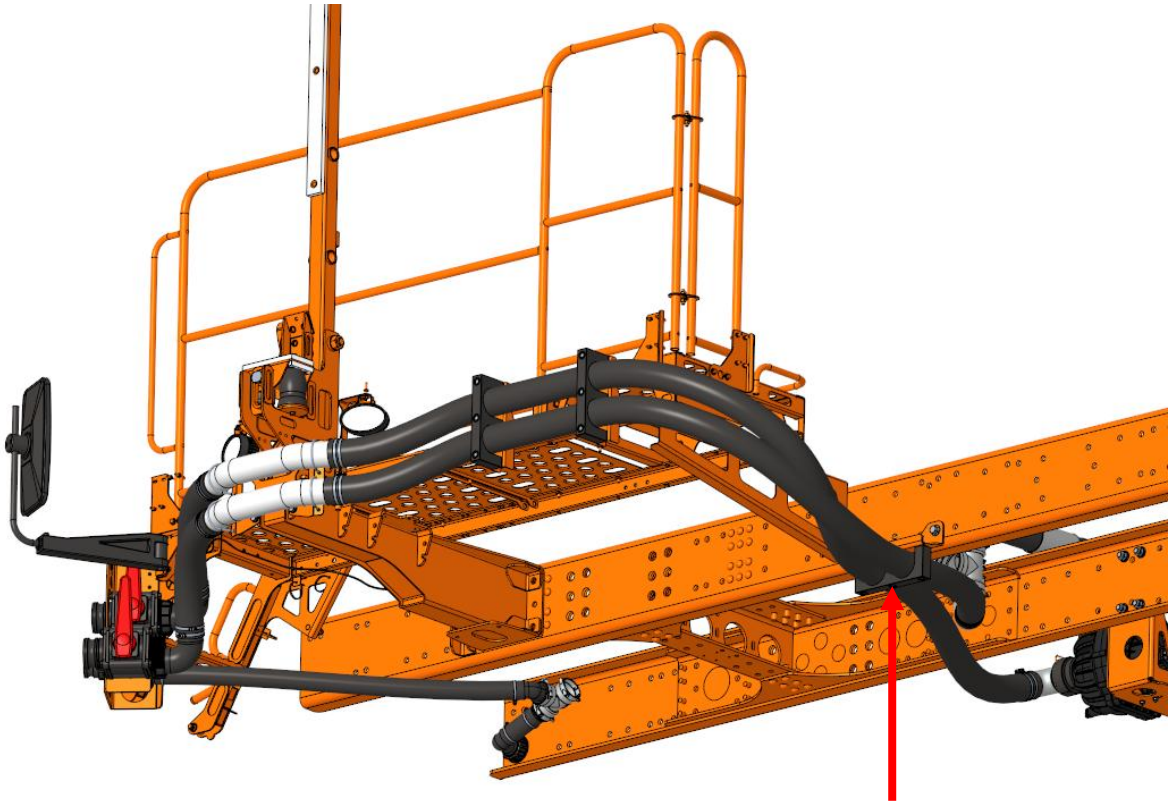


(2X) 1366474 - Machined double clamp 3" PP

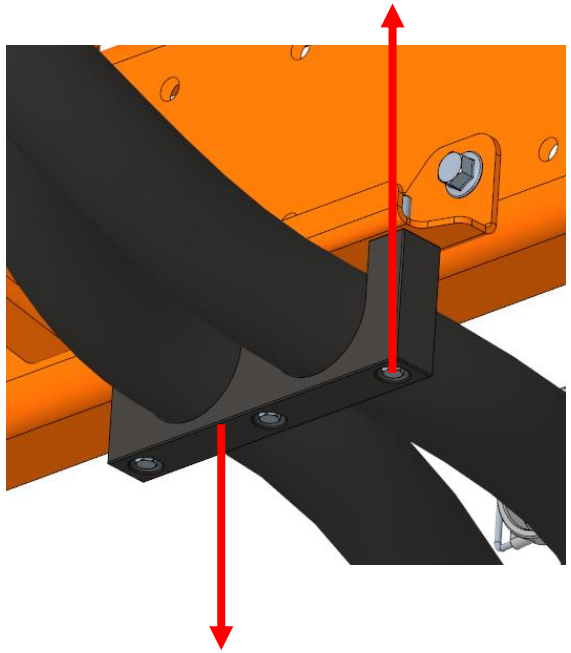
Note: Use Jacto standard torque tables for all assemblies.

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10) Assemble the plastic clamp onto the chassis bracket



(3X) 1172864 - Hex.flan.head bolt M10x1,5x120C 8.8
(3X) 1153611 - Hex.flange nut M 10x1,5x10,0C 8

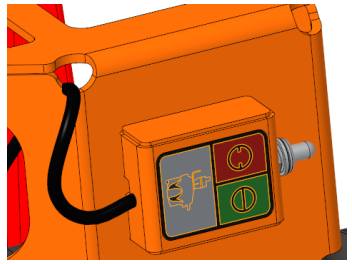


(1X) 1366474 - Machined double clamp 3" PP

Note: Use Jacto standard torque tables for all assemblies.

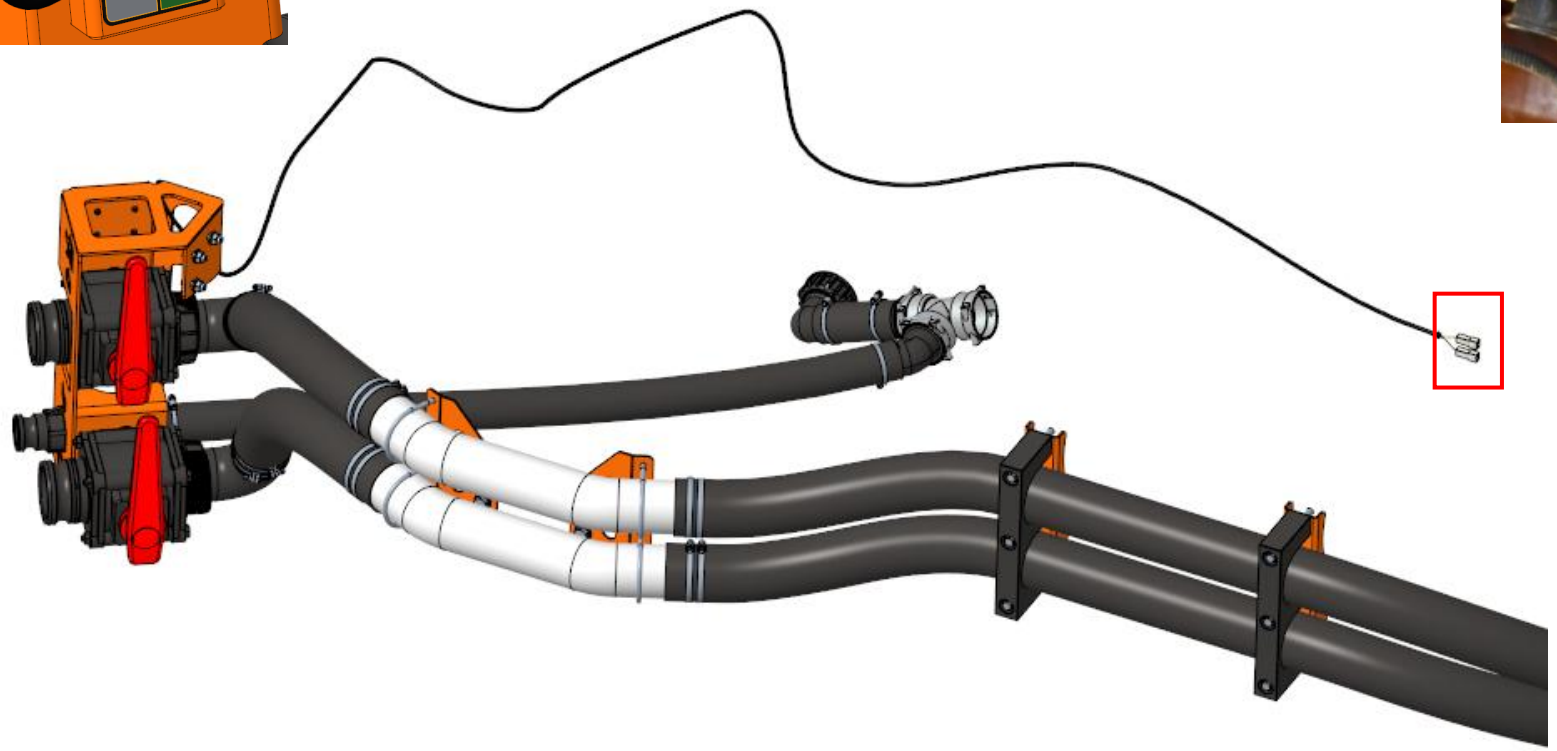
11) Assemble the filling switch wiring harness (1414576).

Connection 1



Connection 2





Connects to the LEFT HARNESS 1 (1212559). Install high-fusion tape between connectors as shown in the image above. Protect connector against water ingress

Note: Use Jacto st

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